

## **AMENDMENTS TO THE SPECIFICATION**

Please replace paragraph 4 on page 5 with the following rewritten paragraph:

In order that the invention may be clearly and completely disclosed, reference will now be made, by way of example, to the accompanying drawing in which Figure 1 illustrates in side elevation partly in vertical section a stage in the welding of a screw-threaded pour spout fitment to a carton.

Please replace the portion of the paragraph on page 7 located between lines 17-26 with the following rewritten portion:

Then the ultrasonic horn 18 is moved to the left until it vibrantly presses the carton wall and the annular, radially outer portion of the flange 28 against an annular surface portion of the arm 2, the head portion 14, the ring portion 16 and the screw-threaded part of the fitment 22 being received with clearance in the recess 20. Prior to that, with the fitment 22 fully received over the head portion 14 and the horn 18 not yet applied to the carton wall, there is a spacing of from 0.2mm. to 0.5mm. between that annular surface portion of the arm 2 and the annular, radially outer portion of the flange 28. The drawing shows the horn 18 in an intermediate position of this movement, in which it has just come to bear against the outside surface of the carton wall.